



Machine Model No.	X	Y	Z	L1	L2	L3	W1	W2	W3	W4	H1	H2	H3	RA	RB	Max. Workpiece Weight (lbs.)	Max. Machine Weight (lbs.)	Max. Total Weight w/ Workpiece	No. of Clamping Inserts
320-185	20	30	18	54.5	53	48	39	33.5	33	26	91	29	24.5	127	123	960	1400	2360	12
325-202	25	30	20	55	53	32	46	40	33.5	31	97	32	24.5	127	130	1140	1800	2940	12
430-202	30	40	20	70	65.5	35	51	45	40.5	36	97	32	24.5	142	135	1640	2500	4140	18
430-252	30	40	25	70	65.5	35.5	51	45	40.5	36	107	32	29.5	142	135	1640	2500	4140	18
630-252	30	60	25	90	85	45	51	45	40.5	36	107	32	29.5	162	135	2125	4100	6225	26
640-252	40	60	25	96	91	48	61	55	50.5	46	107	32	29.5	168	145	2910	6100	9010	28
840-252	40	80	25	117	115.5	58	61	55	26	46	107	32	29.5	189	145	3690	8800	12490	38
650-252	50	60	25	96	91	48	71	68	33	56	108	30	29.5	168	155	3500	8400	11900	33
850-252	50	80	25	118	115.5	58	71	68	33	56	108	30	29.5	190	155	4500	9400	13900	38